

### AMENDMENTS TO THE CLAIMS

Cancel claims 10-15 without prejudice. Please accept new claims 16-18 and amended claim 1 as follows:

1. (Currently Amended) A method for densification of a thermal spray coating comprising:  
depositing a thermal spray coating on a substrate; and  
mixing the thermal spray coating and the substrate by friction stir welding, forming a composite material consisting of the thermal spray coating and the substrate.
2. (Original) The method of claim 1, wherein the mixing causes metal flow of the thermal spray coating to a depth controlled by a nib of a weld tool into the substrate.
3. (Original) The method of claim 1, wherein the thermal spray coating is deposited by as a plasma spray.
4. (Original) The method of claim 1, wherein the thermal spray coating is deposited by oxy-fuel combustion acceleration of a powder feedstock.
5. (Original) The method of claim 1, wherein the thermal spray coating is deposited by two-wire electric arc spray.
6. (Original) The method of claim 1, wherein the substrate is a ferrous alloy.
7. (Original) The method of claim 1, wherein the substrate is a non-ferrous alloy.

8. (Original) The method of claim 1, wherein a thermal spray coating is a ceramic, a carbide, a metal, a composite, or a plastics.

9. (Original) The method of claim 1, further comprising determining a time between depositing the thermal spray coating and the friction stir welding according to a distance between a spray gun of a thermal spray system and a tool of a friction stir welding system and a speed of the substrate relative to the spray gun and tool.

10-15. (Cancelled)

16. (New) A method for densification of a thermal spray coating comprising:

depositing a first thermal spray coating on a substrate;

forming a composite material by mixing the thermal spray coating and a portion of the substrate by friction stir welding; and

depositing a second thermal spray coating on the composite material, wherein the second thermal spray coating is not densified.

17. (New) The method of claim 16, wherein the mixing causes metal flow of the first thermal spray coating to a depth controlled by a nib of a weld tool into the substrate.

18. (New) The method of claim 1, further comprising depositing another thermal spray coating on the composite material, wherein the second thermal spray coating is not densified.